

Date: Tuesday, 1/17/2006 9:52:41 AM
 User: COSS Admin

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D3122-1
Job Number	: 25539		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: Z_CUSTOM
This Issue	: 1/17/2006 S.O. No. : N/A	Drawing Number	: REWORK D3122-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : N/A	Drawing Revision	: N/A
Previous Run	: 00015	Material	: N/A
Written By	: <u>SEE ABOVE DATE & USER</u>	Due Date	: 1/24/2006
Checked & Approved By	: <u>SEE ABOVE DATE & USER</u>	Qty:	9 1/4 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	COMPOSITE ASSY	COMPOSITE ASSEMBLY
	Comment: COMPOSITE ASSEMBLY REMOVE FROM STOCK D3122-1 B <u>24339</u>	
2.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
	Comment: LARGE FABRICATION RESOURCE 1 PLUG HOLES ON EACH END USING 304SS ROD + <i>grind flush</i> B <u>24339</u>	
3.0	QC5/9	WELD INSPECTION
	Comment: WELD INSPECTION INSPECT WORK TO STEP 2 <i>PD 06-01-17</i>	
4.0	COMPOSITE ASSY	COMPOSITE ASSEMBLY
	Comment: COMPOSITE ASSEMBLY RE-DRILL HOLES PER UPDATED DRWG D3122 <i>ml 06/01/25</i>	
5.0	QC5	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT WORK TO CURRENT STEP <i>PD 06-01-25</i>	

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Description :

6.0

COMPOSITE ASSY

COMPOSITE ASSEMBLY



Comment: COMPOSITE ASSEMBLY
IDENTIFY AND STOCK

ml 06/01/25

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
INSPECT LEVEL 21

545 06/01/26 (1)

SP 06/01/26 (1)

Job Completion



06/01/16
To: Roberto



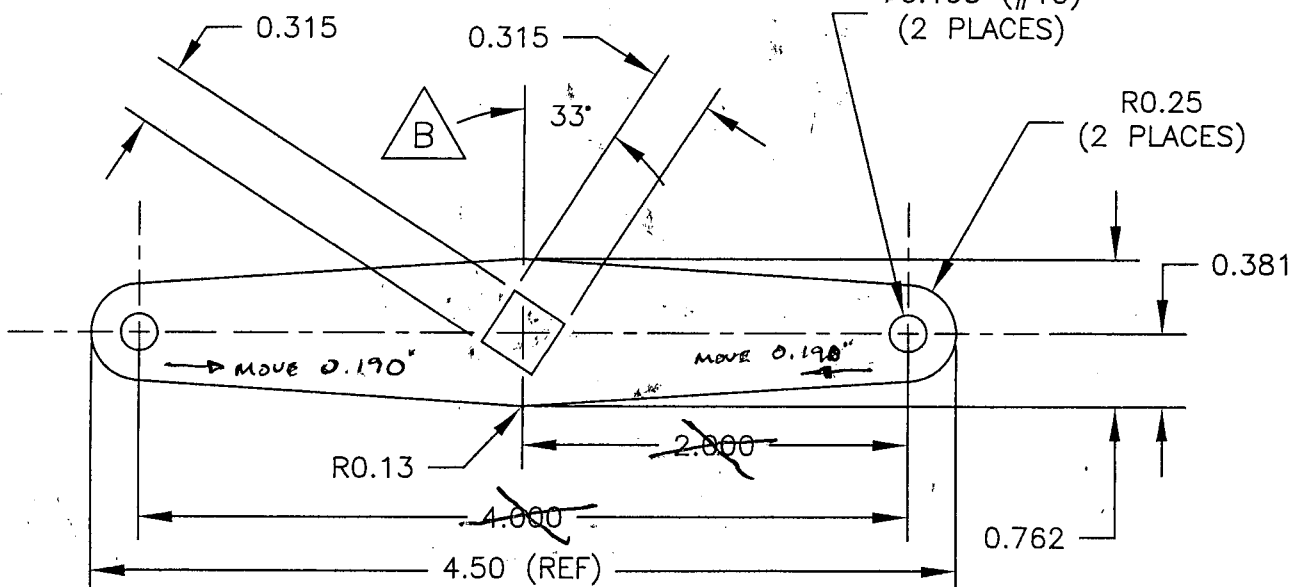
DESIGN #	DRAWN BY H	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3122	REV. B SHEET 1 OF 1
DATE 04.09.16	TITLE LEVER		SCALE 1:1
A	02.04.15	NEW ISSUE	
B	04.09.16	33° WAS 41°	

RELEASED
04.11.23

DAN

PLEASE TRY FIRST THIS IN SPACEDOR
BEFORE MODIFY THE COVERS.

PLUG THE $\phi 0.193$ HOLES AND MOVED (1)
DIA ~~TO~~ TOWARD THE CENTER, INSTALLED
 $\phi 0.193$ (#10)
(2 PLACES)

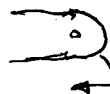


SEE IF ROD HIT SCREW AND CHECK THE ROD FOR ~~THE~~ THREAD

D3122-1 LEVER IN CLEVIS.

MAY THIS IS ~~BETTER~~ BETTER SOLUTION.

IF WORK MODIFY THE END TO



REFERENCE ONLY
THE ARC
MOVE TO

NOTES

- 1) MATERIAL: ANNEALED AISI 304/316 SS SHEET 0.125 THICK PER MIL-S-5019 (REF DART SPEC M304S11)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

ROBERTO
05.12.17

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06/01/16 D

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